



3505 - SPECIFICATION FOR GRANULAR BASE COURSE

3505 - I DESCRIPTION

1.01 The work shall consist of spreading and compacting crushed and pugmilled aggregate on a prepared surface.

1.02 The following definitions shall apply:

(a) Acceptance limit:

The maximum or minimum value for a test result above or below which the section of roadway shall be rejected.

(b) Acceptance testing:

The testing performed to determine compliance with the specification regarding certain requirements, limits and tolerances for the quality of materials and workmanship to be supplied.

(c) Base aggregate:

The aggregate before pugmilling.

(d) Base mix:

The mix after pugmilling, but before spreading.

(e) Base course:

The mix in place on the road during and after spreading and compacting.

(f) Mean:

The arithmetic average of a set of 'n' test results constituting the sample.

(g) Moving average:

The arithmetic mean of 3 consecutive test results.

(h) Surface defects:

Surface defects that are due to the Contractor's operation shall include but shall not be limited to the following:

(i) Potholing.

(ii) Surface failures.

(iii) Ravelling.

(iv) Rutting.

(v) Bumps or dips.

(vi) Irregular cross slopes.

(vii) Segregation.

3505 - 2 MATERIALS

Aggregate

- 2.01 Base aggregate shall be composed of sound, hard and durable particles of sand, gravel and rock free from injurious quantities of elongated, soft or flaky particles, shale, loam, clay balls and organic or other deleterious material.

3505 - 3 CONSTRUCTION

General

- 3.01 (a) Base course shall comply with the requirements listed in Table 1.

TABLE 1

SIEVE DESIGNATION	PERCENT BY WEIGHT PASSING CANADIAN METRIC SIEVE SERIES		
	TYPE		
	31	33	35
31.5 mm	100.0		
18.0 mm	75.0 - 90.0	100.0	100.0
12.5 mm	65.0 - 83.0	75.0 - 100.0	81.0 - 100.0
5.0 mm	40.0 - 69.0	50.0 - 75.0	50.0 - 85.0
2.0 mm	26.0 - 47.0	32.0 - 52.0	32.0 - 65.0
900 um	17.0 - 32.0	20.0 - 35.0	20.0 - 43.0
400 um	12.0 - 22.0	15.0 - 25.0	15.0 - 30.0
160 um	7.0 - 14.0	8.0 - 15.0	8.0 - 18.0
71 um	6.0 - 11.0	6.0 - 11.0	7.0 - 12.0
Plasticity Index	0 - 7.0	0 - 6.0	0 - 5.0
Fractured Face %	50.0 Minimum		
Light Weight Pieces %	5.0 Maximum		

- (b) A tolerance of 3% in the percent by weight passing the maximum size sieve shall be permitted providing 100% of the oversize passes the 40.0 mm sieve for Type 31 base course and the 22.4 mm sieve for Types 33 and 35 base course.
- 3.02 The following shall apply to Department owned or controlled aggregate sources shown on the plans or as described in the Special Provisions:
- (a) Overburden shall be removed from material deposits in accordance with Specification 2260 For Removal Of Overburden.
- (b) Rock passing a 450 mm square opening screen and larger than the maximum specified size shall be crushed and incorporated simultaneously throughout the crushing operation.
- (c) Stockpiles shall be constructed in accordance with Specification 3600 For Stockpiling Aggregates.
- 3.03 Binder, filler, and blender sand shall be provided in accordance with Specification 3400 For Binder, Filler And Blender Sand.
- 3.04 Binder, filler and blender sand shall be added using a separate conveyor system.
- 3.05 Binder, filler and blender sand feeds shall be accurately controlled and coordinated.

Reject Aggregate

3.06 If the Contractor is required to reject a fraction of the raw aggregate to meet the aggregate requirements in Table 1, the following shall apply:

- (a) The raw aggregate shall be screened over a maximum 9.0 mm square opening screen or a 5.0 mm slotted screen prior to crushing.
- (b) The Contractor shall be responsible for the rejected material up to a maximum of 10% of the raw aggregate by weight.
- (c) The quantity of raw aggregate shall be calculated as follows:

$$\text{Raw aggregate} = (\text{Granular base course less binder, filler and blender sand}) \times 1.11$$

Processing

3.07 Base mix production shall comply with the following requirements during the pugmilling stage:

- (a) The Contractor shall cease operations if the moving average for any sieve does not comply with the specified requirements listed in Table 1.
- (b) Operations shall not recommence until the specified requirements are met.
- (c) Upon recommencement of operations, the specified requirements shall be met on each of the initial 2 tests.
- (d) Failure to cease operations shall subject all subsequent materials to the requirements of General Provision 1400-7 (Unacceptable and Unauthorized Work).

3.08 Base aggregate shall be stockpiled after the crushing operation and prior to the pugmilling.

3.09 During pugmilling operations, the Contractor shall have sufficient base aggregate in stockpile for at least 24 h of pugmilling operation until crushing is completed.

3.10 Pugmilling shall be performed in a stationary mixing plant. The mixing unit shall be designed to ensure complete mixing of the materials.

3.11 The pugmill shall be equipped with spray bars for the addition of water.

3.12 The moisture content of the base mix shall not be greater than 5 % by weight when it leaves the pugmill.

Spreading And Compacting

3.13 Base mix shall be spread on dry and unfrozen surfaces.

3.14 Base mix shall not be compacted if the atmospheric temperature is less than 2 °C.

3.15 Base course spilled on new asphalt concrete shall be removed immediately.

3.16 The finished surface of the base course shall be true to grade and cross section and free of any surface defects.

3.17 If specified in the Special Provisions or shown on the plans, a prime coat shall be placed on the finished final lift of base course in accordance with Specification 4000 For Bituminous Prime, Tack, And Flush Coat. Prime coat shall be placed within 24 h, weather permitting, after receiving written authorization from the Engineer.

3.18 If a seal coat is specified for shoulder base course, the surface of the final lift of shoulder base course shall be constructed 10 mm below the surface of the final lift of the wearing course.

- 3.19 If excess moisture originating from external causes including but not limited to precipitation and/or Contractor's operation is present in the subgrade and/or sub-base course and/or base course prior to the acceptance of the completed surfacing structure; the Contractor shall dry the subgrade and/or sub-base course and/or base course to the optimum moisture content and compact the subgrade and/or sub-base course and/or base course to not less than the specified density or the optimum density in accordance with the requirements for Moisture-Density Proctor (STP 205-5).

Seasonal Shutdown

- 3.20 If work must be carried over from one construction season to the next and the number of working days/completion date have not expired, the following shall apply:
- (a) For accepted final lift of base course on which a wearing course has not been placed, the following shall apply:
 - (i) At the time seasonal operations cease, a prime coat, seal coat, or asphalt concrete shall be placed on the full width of base course as directed by the Engineer.
 - (ii) The Department shall bear all the costs including materials for placing the prime coat, seal coat, and asphalt concrete on the full width of base course up to a maximum length of 1.5 km.
 - (iii) The Contractor shall bear all the costs including materials for placing the prime coat, seal coat, and asphalt concrete on the full width of base course on all other sections outside the 1.5 km limit. The Contractor may remove the base course in lieu of placing a prime coat, seal coat or asphalt concrete on it.
 - (iv) When work resumes, the Department shall bear the cost of removing the prime coat, seal coat, and asphalt concrete if required and remedying unacceptable base course including replacing the prime and prime materials on the 1.5 km limit.
 - (v) When work resumes, the Contractor shall bear the cost of removing the prime coat, seal coat, and asphalt concrete if required and remedying unacceptable base course including replacing the prime and prime materials on all other sections outside the 1.5 km limit.
 - (b) For unaccepted base course and accepted lower lifts of base course, the following shall apply:
 - (i) At the time seasonal operations cease, a prime coat, seal coat, or asphalt concrete shall be placed on the full width of base course as directed by the Engineer.
 - (ii) The Department shall bear all the costs including materials for placing the prime coat, seal coat, and asphalt concrete on the full width of base course up to a maximum length of 1.5 km.
 - (iii) The Contractor shall bear all the costs including materials for placing the prime coat, seal coat, and asphalt concrete on the full width of base course on all other sections outside the 1.5 km limit. The Contractor may remove the base course in lieu of placing a prime coat, seal coat or asphalt concrete on it.
 - (iv) When work resumes, the Department shall bear the cost of removing the prime coat, seal coat, and asphalt concrete if required and remedying unacceptable base course including replacing the prime and prime materials on the 1.5 km limit.
 - (v) When work resumes, the Contractor shall bear the cost of removing the prime coat, seal coat, and asphalt concrete if required and remedying unacceptable base course including replacing the prime and prime materials on all other sections outside the 1.5 km limit.

- 3.21 If work must be carried over from one construction season to the next and the number of working days/completion date have expired, the following shall apply:
- (a) For accepted final lift of base course on which a wearing course has not been placed, the following shall apply:
 - (i) At the time seasonal operations cease, a prime coat, seal coat, or asphalt concrete shall be placed on the full width of base course as directed by the Engineer.
 - (ii) The Department shall bear all the costs including materials for placing the prime coat, seal coat, and asphalt concrete on the full width of base course up to a maximum length of 1.0 km.
 - (iii) The Contractor shall bear all the costs including materials for placing the prime coat, seal coat, and asphalt concrete on the full width of base course on all other sections outside the 1.0 km limit. The Contractor may remove the base course in lieu of placing a prime coat, seal coat or asphalt concrete on it.
 - (iv) When work resumes, the Contractor shall bear the costs of removing the prime coat, seal coat, and asphalt concrete if required and remedying unacceptable base course including replacing the prime and prime materials on all sections of base course.
 - (b) For unaccepted base course and accepted lower lifts of base course, the following shall apply:
 - (i) At the time seasonal operations cease, a prime coat, seal coat, or asphalt concrete shall be placed on the full width of base course as directed by the Engineer.
 - (ii) The Contractor shall bear all the costs including materials for placing the prime coat, seal coat, and asphalt concrete on the full width of base course. The Contractor may remove the base course in lieu of placing a prime coat, seal coat or asphalt concrete on it.
 - (iii) When work resumes, the Contractor shall bear the costs of removing the prime coat, seal coat, and asphalt concrete if required and remedying unacceptable base course including replacing the prime and prime materials on all sections of base course.
- 3.22 The Contractor shall bear the cost of maintenance, except snow and ice removal, on sections of roadway where the road surface has been disturbed by the construction operations.

3505 - 4 SAMPLING AND TESTING

General

- 4.01 Unless otherwise specified, test procedures shall be in accordance with Saskatchewan Highways and Transportation's Standard Test Procedures Manual.
- 4.02 The test procedures in effect on the closing date of the tenders shall apply.

Acceptance Testing

- 4.03 Upon notification from the Contractor that a section of the roadway has been inspected and is ready for acceptance testing, the Engineer shall carry out the required tests for density and surface defects.

Acceptance Testing for Density

- 4.04 The maximum density value and the corresponding optimum moisture content shall be determined in accordance with the requirements for Moisture-Density Proctor (STP 205-5).
- 4.05 Densities shall not be taken at locations within 0.5 m of an unsupported edge and 0.1 m of a supported edge.
- 4.06 Acceptance testing for density of the base course on the road shall be determined in accordance with the requirements for Density-In-Place By Nuclear Gauge (STP 205-7).

4.07 Frequency and locations of testing on any section shall be at the discretion of the Engineer.

3505 - 5 ACCEPTANCE OR REJECTION

5.01 The section of base course shall be considered acceptable if it contains no surface defects and if:

- (a) The average density meets or exceeds 100 % of maximum density.
- (b) All individual test results are greater than 98 % of maximum density.
- (c) The moisture content is less than or equal to the optimum moisture content.

5.02 If shoulder base course is placed in a separate operation and shoulder base course is the final wearing course; the section of shoulder base course shall be considered acceptable if it contains no surface defects and if:

- (a) The average density meets or exceeds 95.0 % of maximum density.
- (b) All individual test results are greater than 93.0 % of maximum density.
- (c) The moisture content is less than or equal to the optimum moisture content.

Product Rejection

5.03 If the densities for any section of the roadway are outside the acceptance limits outlined in Sections 5.01 and 5.02, the section shall be rejected as unacceptable work and the following shall apply:

- (a) The Contractor shall have the opportunity to remedy existing base course by rerolling or by any other method suggested by the Contractor and approved by the Engineer. The Contractor may request that the section of the roadway be retested during or after the completion of the remedial attempts.
- (b) The section shall be tested a total of 3 times free of cost to the Contractor. The Contractor shall pay the cost of any additional testing. The rate for the Department testing shall be as designated in the Special Provisions.
- (c) If the base course in the section remains outside the acceptance limits after the remedial attempts, the Contractor shall remove and replace all the base course in that section. The Engineer may approve a base course overlay of equal thickness in lieu of removing and replacing the base course.

5.04 Any section with surface defects shall be rejected as unacceptable work.

Repairs

5.05 Surface defects shall be repaired in a manner acceptable to the Engineer.

3505 - 6 MEASUREMENT

6.01 Granular base course shall be measured in tonnes.

6.02 Reject aggregate shall be measured by the cross section method. The volume of reject shall be multiplied by 1.7 to calculate tonnes.

3505 - 7 PAYMENT

7.01 Payment for Granular Base Course and Granular Shoulder Base Course shall be at the contract unit price per tonne. The unit price shall be full compensation for completing the work except for those activities for which specific provision for payment is made in this section.

7.02 The rate that the Department shall pay for rejecting aggregate in excess of 10% shall be as designated in the Special Provisions of the contract.

7.03 If the contract includes a bid item for:

- (a) Hauling Granular Base Course, Hauling Granular Shoulder Base Course and/or Hauling Binder, Filler And Blender Sand; payment shall be made in accordance with Specification 2405 For Hauling On The Basis Of The Kilometre.
- (b) Watering; payment shall be made in accordance with Specification 2500 For Watering.
- (c) Binder, Filler And Blender Sand; payment shall be made in accordance with Specification 3400 For Binder, Filler And Blender Sand.
- (d) Prime, Tack or Flush Coat; payment shall be made in accordance with Specification 4000 For Bituminous Prime, Tack And Flush Coat.

7.04 All remedial work shall be performed at the Contractor's expense including the cost of materials.